

Industrial & Commercial

# Flexible Hose & Ducting

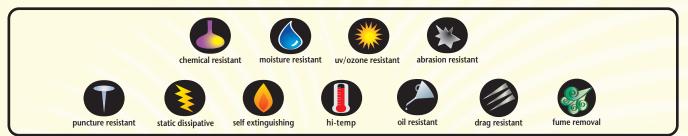
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HI-TECH DURAVENT offers the most comprehensive hose & ducting product line in the industry today! We will continue to offer high-quality, and cutting edge products to the industry.

Hi-Tech Duravent . . . Innovative products by motivated people.

## Icon Guide to Assist in Choosing the Best Hose or Duct for Your Application



## Why Buy RFH Series Hose?

- Wider temperature range
- Superior chemical resistance
- Better abrasion resistance
- Versatility
- Wearstrip capabilities

- Better UV, moisture & weathering resistance
- Outstanding flex fatigue resistance
- Air tight
- Better looking product to sell
- Will not set to shape of box when packed

### **General Purpose**



RFH	chemical resistant moisture resistant uv/ozone resistant fume removal
Temperature Range:	-60°F to 275°F (intermittent to 300°F)
Construction:	Thermoplastic rubber reinforced with a wire helix
Standard Colors:	Black
Standard Lengths:	25', 50' (available up to 100')
Size Range:	1 1/4" to 24"
<ul> <li>Features:</li> <li>Most versatile general purper available today</li> <li>No cements, glues or adhesi used in the manufacturing p</li> </ul>	<ul> <li>RFH-FR (flame retardant) version available, consult us on minimums</li> <li>See page 8 for 3/4"-1 3/4" (TPE)</li> </ul>

## Fabric Reinforced, All Purpose



36		
	<b>RFH-PLUS</b>	chemical resistant moisture resistant uv/ozone resistant abrasion resistant fume removal
	Temperature Range:	-60°F to 275°F (intermittent to 325°F)
	Construction:	Thermoplastic rubber with polyester fabric reinforced with a wire helix
	Standard Colors:	Black
	Standard Lengths:	25', 50'
	Size Range:	2" to 20"
	Features: • Improved puncture, moistur resistance • Higher temperature range th neoprene/fabric hoses	• Available with a wearstrip, consult us on minimums and prices



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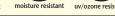
### Pharmaceutical, FDA



## **RFH-White**









Temperature Range: -60°F to 275°F (intermittent to 300°F)

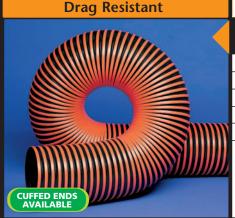
remperature nange.	
Construction:	White thermoplastic rubber reinforced with a wire helix
Standard Colors:	White
Standard Lengths:	25', 50'
Size Range:	2" to 12"
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#### Features:

• All of the features of standard RFH • Superior chemical resistance • Suitable for pharmaceutical and

dry food applications

- Materials used in RFH-White are FDA acceptable
- No cements, glues or adhesives are used in the manufacturing process
- Available with cuffed end finishes
- Available in metric diameters, consult us on minimums



RFH-W	chemical resistant work of the moisture resistant work of the moisture resistant work of the moisture resistant
Temperature Range:	-60°F to 275°F (intermittent to 300°F)
Construction:	Thermoplastic rubber reinforced with a wire helix and an external polypropylene wearstrip
Standard Colors:	Black with orange wearstrip
Standard Lengths:	25', 50'
Size Range:	2" to 24"
Features:	RFH-W wearstrip is molecularly bonded to the hose wall so it will not

- Great abrasion resistance
- Ideal where dragging is involved
- The wearstrip helps prevent
- premature wear-through
- delaminate
- Available in a heavier wall, consult us on sizes
- Available with cuffed end finishes
- Other wearstrip colors available, consult us on minimums



# **RFH.045**





Temperature Range:	-60°F to 275°F (intermittent to 300°F)
Construction:	Thermoplastic rubber reinforced with a wire helix
Standard Colors:	Black
Standard Lengths:	25', 50'
Size Range:	4", 6", 8", 10", 12"
Features:	
<ul> <li>All of the features of RFH with heavier/thicker wall</li> </ul>	<ul> <li>Higher pressure capabilities at elevated temperatures</li> <li>Capable of handling more severe abrasion</li> </ul>

- Better abrasion and tear resistance
- Available with cuffed end finishes
  - Available in other sizes and with a wearstrip, consult us on minimums



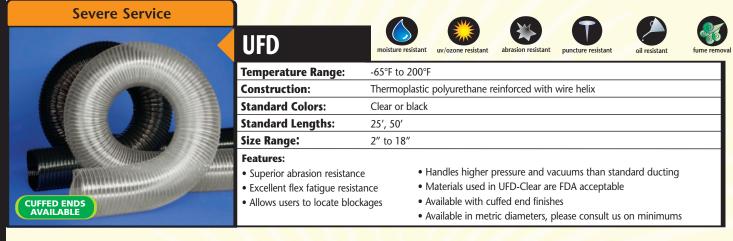
# **Cuffed End Finishes**

- Available on RFH, RFH-Plus, RFH-W, RFH.045, RFH-White, UFD, UFD.020 (up to 4" I.D.), UFD.045, UFD.060, UFD-SD, 2CN, 2PN, PA-EX, TD-S, TD-HS
- Easy clamping without wire helix interference
- Provides tight seal
- Elasticity in cuffs allows for easy installation
- Cuffs are thermally bonded or cemented to hose
- 2" I.D. to 6" I.D. standard cuff width is 1.5"
- 7" I.D. to 12" I.D. standard cuff width is 2"
- Available in various cuff widths

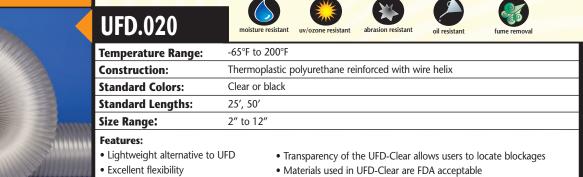


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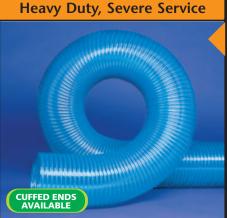
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## Lightweight, Oil Mist



- Ideal for oil mist applications
   Av
  - Available with cuffed end finishes up to 4" I.D.



CUFFED ENDS AVAILABLE

# UFD.045





Temperature Range:	-65°F to 200°F	
Construction:	Heavy walled thermoplastic polyurethane reinforced with a wire helix	
Standard Colors:	Clear or translucent blue	
Standard Lengths:	25', 50'	
Size Range:	2" to 18"	
Features:		
<ul> <li>Superior abrasion resistance</li> <li>Allows users to locate blocka</li> <li>Available with cuffed end fir</li> </ul>	ages applications	

## Heavier Duty, Severe Service



UFD.060	moisture resistant uv/ozone resistant abrasion resistant puncture resistant
Temperature Range:	-65°F to 200°F
Construction:	Heavier walled thermoplastic polyurethane reinforced with a wire helix
Standard Colors:	Translucent blue
Standard Lengths:	25', 50'
Size Range:	2 1/2" to 18"
Features:	
• Superior abrasion resistant	• Excellent for leaf and lawn collection, street sweepers and other

- Superior abrasion resistance
  The color of the hose allows for the user to locate blockages
- severe service applications
- Available in 10' lengths during leaf collection season



Rugged



2CN	puncture resistant fume removal
Temperature Range:	-40°F to 250°F
Construction:	Two-ply cotton-neoprene coated reinforced w/wire helix
Standard Colors:	Blue
Standard Lengths:	25'
Size Range:	2" to 24"

Features: • Cost effective hose for dust or fumes under low positive or negative pressure

• Excellent tensile strength and crush resistance

Non-flame retardant product

- $\bullet$  Available in 1" and 1 1/2", please consult factory for minimums
- Available as 1CN (one-ply) for temporary service and lighter applications, consult factory for minimums

### Flame Retardant

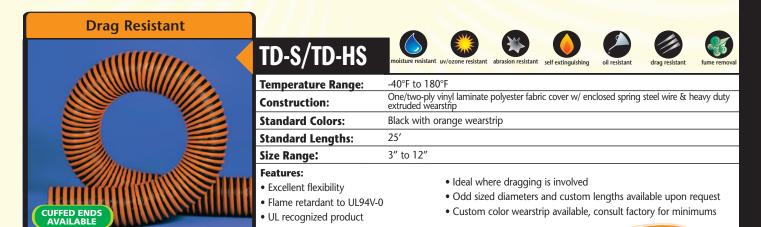


	2PN	puncture resistant self extinguishing fume removal
	Temperature Range:	-40°F to 250°F
	Construction:	Two-ply polyester-neoprene coated reinforced w/wire helix
	Standard Colors:	Black
	Standard Lengths:	25'
	Size Range:	2" to 24"
İN	Features: • Longer life for positive or neg pressure movement of light p materials	

- Flame retardant to UL94V-0 rating
- Available in 1" and 1 1/2", please consult factory for minimur
- Available as 1PN (1-ply) for temporary service & lighter applications



PA-EX	moisture resistant uv/ozone resistant oil resistant self extinguishing hi-temp fume removal
Temperature Range:	-40°F to 325°F
Construction:	Two-ply polyester acrylic urethane blend coating reinforced with a wire helix
Standard Colors:	Black
Standard Lengths:	25'
Size Range:	2" to 24"
<ul> <li>Features:</li> <li>Industry standard for hot air dust and fumes where temp would exceed normal rubbe hose limits</li> </ul>	erature • Flame retardant to UL94V-0 rating



IN: 800-348-6500



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## Economical, General Purpose



# CVD





Temperature Range:	-20°F to 180°F
Construction:	Polyvinylchloride reinforced with a wire helix
Standard Colors:	Clear or blue
Standard Lengths:	25', 50'
Size Range:	1″ to 18″
Features:	Ideal for fume removal, dust collection and ventilation applications
<ul> <li>Economical alternative to m and sacrifices nothing in per</li> </ul>	materials ased in erb clear are ront acceptable (2 ron)

• Available in met

- Great flexibility with tight bending characteristics
- Available in metric diameters
   Available in a static conductive version (CVD-SC), consult us on minimums

## Lightweight



CVD.020	chemical resistant oil resistant fume removal
Temperature Range:	-20°F to 180°F
Construction:	Polyvinylchloride reinforced with a wire helix
Standard Colors:	Clear
Standard Lengths:	25', 50'
Size Range:	2" to 12"
Features:	

- Lightweight alternative to CVDBetter flexibility with tighter bending
- Ideal for fume removal, dust collection and ventilation applications
- Materials used in CVD-Clear are FDA acceptable
- Available in metric diameters

## Economical, Air Duct Cleaning



# ARD

characteristics





Temperature Range:	-20°F to 180°F	
Construction:	Clear polyvinylchloride wall reinforced with a spring wire helix	
Standard Colors:	Clear	
Standard Lengths:	25', 50'	
Size Range:	6" to 18"	
Features:		
<ul> <li>Economical choice for mo volumes of air</li> </ul>	<ul> <li>• Can be used in low vacuum applications on dust cleaning equipment</li> </ul>	
<ul> <li>Highly retractable, very fle sturdy</li> </ul>	xible and • Available in white, consult us on minimums	

## **Air Ventilation**



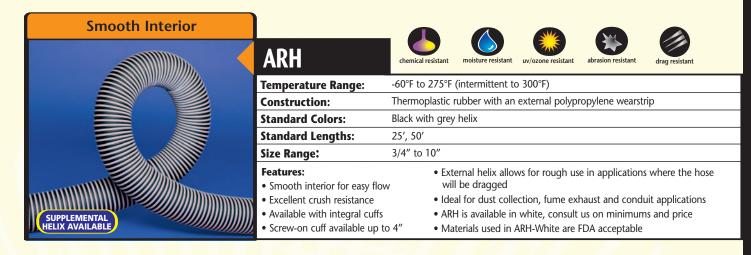
SLP-10	uv/ozone resistant self extinguishing fume removal
Temperature Range:	0°F to 250°F
Construction:	One-ply flame retardant vinyl coated woven fiberglass cover permanently bonded to a PVC-coated spring steel wire helix
Standard Colors:	Grey
Standard Lengths:	25'
Size Range:	2" to 14"

Features:

• Meets UL 181 class flammability rating

- Great for ventilation of dry cleaning equipment, air intake and exhaust ducts
- Ideal for low volume air transfer
- Excellent compressibility and flexibility





### Severe Service, Smooth Interior



UFD-AP	moisture resistant uv/ozone resistant abrasion resistant puncture resistant drag resistant
Temperature Range:	-40°F to 200°F
Construction:	All thermoplastic polyurethane hose reinforced with an ABS helix
Standard Colors:	Clear with a safety yellow helix
Standard Lengths:	25', 50'
Size Range:	1 1/2" to 8"
Features:	
Smooth interior	• The clarity of the hose allows the user to check for blockages

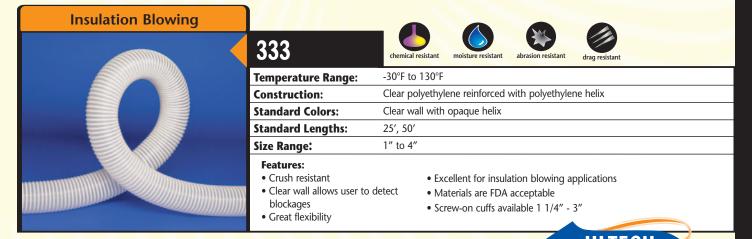
- Lightweight and highly flexible
- Suitable replacement for thicker
- walled EPDM hoses
- Helix provides added durability in applications where the hose is being dragged
- Great for dust, leaf and woodchip collection, pellets and scrap



CVD-AP	chemical resistant moisture resistant drag resistant		
Temperature Range:	10°F to 160°F		
Construction:	Clear polyvinylchloride reinforced with a polyvinylchloride helix		
Standard Colors:	Clear with black helix		
Standard Lengths:	25', 50'		
Size Range:	4" to 8"		
Fosturos:			

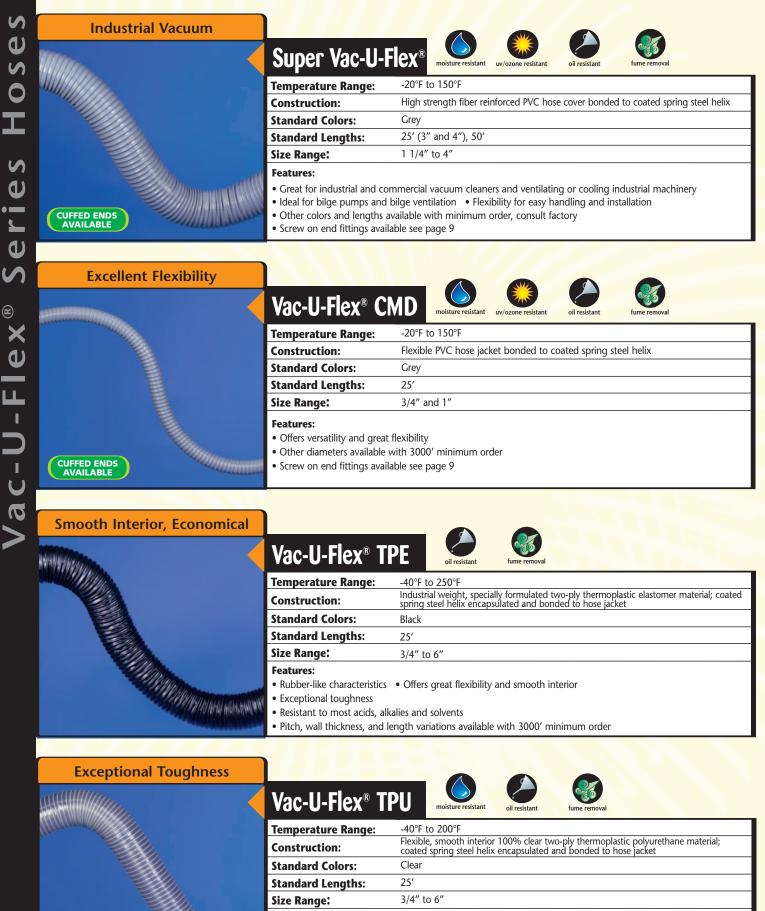
#### Features:

- Economical Crush resistant Helix provid
- Smooth interior to minimize friction loss
- See page 9 for EH-L 1 1/2" 3 1/2"
- Helix provides added durability where the hose is being dragged
  Lightweight, durable and great bending characteristics
- Ideal for sawdust, fume removal, light duty material handling
  - Screw-on cuff available up to 4"





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### Features:

- Offers high abrasion, puncture, and tear resistance
- Excellent chemical, oil, and fungus resistance
- Low temperature flexibility



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# Vac-U-Flex® EH-L

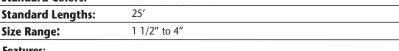








#### Temperature Range: -20°F to 150°F Light duty PVC film with external polymer helix **Construction**: **Standard Colors:** Clear with black helix



## Features:

- Great flexibility and good abrasion resistance
- Provides a smooth interior for easy air flow
- Handles tight bends without kinking
- Excellent for both positive and negative pressure applications

Crush Resistant		
	Vac-U-Lok®	chemical resistant moisture resistant oil resistant fume removal
	Temperature Range:	-65°F to 140°F
	Construction:	Interlocked flexible EVA hose
	Standard Colors:	Grey
	Standard Lengths:	25' (2", 3"), 50' (1 1/4", 1 1/2")
	Size Range:	1 1/4" to 3"
CUFFED ENDS AVAILABLE	Features: • Non-wire self-supporting • Great crush resistance and • Color variations available • Screw-on end fittings available	l durability with 3000′ minimum order



<b>VH2</b> 000	chemical resistant with uv/ozone resistant abrasion resistant drag resistant
Temperature Range:	-40°F to 140°F
Construction:	All polyethylene hose engineered for optimum strength and flexibility
Standard Colors:	Grey
Standard Lengths:	25', 50'
Size Range:	1 1/4", 1 1/2", 2"
Features:	

- Lightweight and durable Excellent flexing characteristics
- Ideal for most industrial vacuum applications
- Smooth interior offers unrestricted vacuum, even when the hose is subject to tight bends
- Screw-on cuffs available

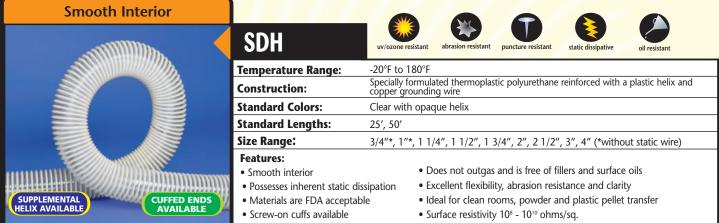


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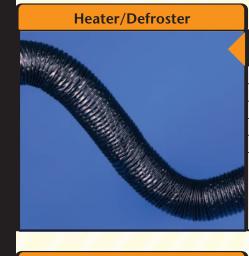
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## **Static Dissipative**

	UFD-SD	uv/ozone resistant abrasion resistant puncture resistant static dissipative oil resistant
	Temperature Range:	-20°F to 200°F
	Construction:	Specially formulated thermoplastic polyurethane reinforced with a wire helix
	Standard Colors:	Clear
	Standard Lengths:	25', 50'
	Size Range:	2" to 12"
uu	Features: • Excellent flexibility, abrasior resistance and clarity • Possesses inherent static dis	Ideal for clean rooms, grain dust collection, powder & flour handling

- Materials used are FDA acceptable Surface resistivity 10<sup>8</sup> - 10<sup>10</sup> ohms/sq.



Dura-Flex "D"



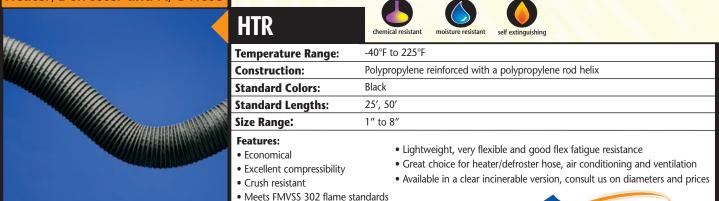


Temperature Range:	-40°F to 250°F
Construction:	Thermoplastic elastomer reinforced with a wire helix
Standard Colors:	Black
Standard Lengths:	50'
Size Range:	1 1/2", 2", 2 1/2", 3", 4"

#### Features:

- Offers unmatched flexibility and durability in a light weight product
- Designed for low pressure exhaust and recovery applications, and defroster applications
- Meets FMVSS 302 flame standards

## Heater/Defroster and A/C Hose





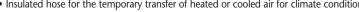


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Insulate

CUFFED ENDS





- Flame retardant to UL94V-0 rating
- Non-standard ID's and lengths available
- Cuff ends available Optional colors available



TP-W	chemical resistant moisture resistant uv/ozone resistant abrasion resistant drag resistant fume removal			
Temperature Range:	-40°F to 275°F			
Construction:	Thermoplastic rubber coated fabric reinforced with a steel spring wire helix and an external wearstrip			
Standard Colors:	Black with safety yellow wearstrip			
Standard Lengths:	25', 50'			
Size Range:	8" to 24"			
Features: • Highly retractable	Ideal for large volumes of hot air			
<ul> <li>Withstands higher temperat</li> </ul>	• Options include sewn cuffs, hook-and-loop style belted cuffs,			

UV resistant

cuffs with buckles and ring connector end fittings

### End Finishes for 1PV-EP-HM, 1PN-EP-HM, Therma-Cool, TP-W



Sewn Cuffs: Two-plies of polyester fabric sewn on to the ends.

Standard Belted Cuffs: For easy attachment to portable blowers. The belt is sewn around the cuff to insure quick and secure connection to most portable blowers.



**Ring Connectors:** Sewn into the ends of the hose to keep dust end open. Ring connectors interlock for quick connection of utility blower hoses.





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## Teflon<sup>®</sup> Liner



# Flex-Flyte® TFE-S

 Temperature Range:
 -75°F to 400°F

 Construction:
 Two-ply silicone coated fiberglass with Teflon® liner

 Standard Colors:
 Red

 Standard Lengths:
 12' (1/2"ID 6' length, 3/4"ID 10' length)

 Size Range:
 1/2" to 12"

Features:

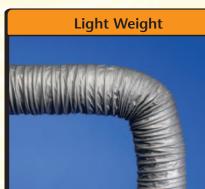
- Teflon® liner is permanently bonded to inner ply of silicone fiberglass material
- Excellent chemical resistance and flow characteristics
- Also available as TFE-N (Neoprene coated fiberglass with Teflon<sup>®</sup> liner with temp. range -75°F to 300°F)

Aco	cessories	
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FlexFast Couplings	oil resistant	puncture

Temperature Range:	-20°F to 225°F/Neoprene, -75°F to 500°F/Silicone	
Construction:	Neoprene rubber and neoprene woven nylon or silicone rubber and silicone woven fiberglas	
Standard Colors:	Black (Neoprene), Red (Silicone)	
Standard Lengths:	7″	
Size Range:	2 3/8" to 12 3/4" (2" to 12" pipe sizes)	
Features:		
<ul> <li>Each convolution is reinforced inside and outside by a stainless steel ring</li> </ul>		
Clamp available for couplings		

• Class "B" military grade coupling available



# Flex-Flyte<sup>®</sup> VF





Temperature Range:	-20°F to 200°F	
Construction:	One-ply flame retardant vinyl coated fiberglass	
Standard Colors:	Grey	
Standard Lengths:	25'	
Size Range:	2" to 14"	

#### Features:

• Ideal for transfer of low volume cool and warm air

200F +-

2000

- Flame retardant to UL94V-0
- Excellent flexibility
- Great for ventilation of photo reproduction machines and fine dust collection systems



IN: 800-348-6500

## Connectors



# Accessories

### Left & Right Handed Bridge Clamps

- Stainless steel bridge clamp provides a strong seal
- The flat band clamps around the hose between the raised helix to insure a tight leak guard at the connection
- Available in sizes: 2"- 24" ID

#### **Quick Release Clamps**

- The open/close design allows for easy installation
- Features stainless steel band
- Available in sizes: 3" 24" ID

## Wyes/britches, welded reducers and small hoods.

Please consult factory for availability and pricing

## Connectors



## Couplers

#### **Button Locs**

- Produced from 16 gauge galvanized steel that provides an internal male/female lock mechanism
- Easily attached on site with standard worm gear
- clamps or banding
  Available in sizes 4" 24"
- Slip Loc

### Provide a quick, convenient means of coupling hose on site when banded with screw clamps

- In 304 stainless steel and reusable
- Available in sizes 4" 18"

#### **Ground Groove Coupler**

- Produced from 304 stainless steel and features Slip-loc/J-loc style connection
- Feature grounding groove from helical wire attachment to provide positive ground transfer
- Available in sizes 4" 18"
- **Duct Connectors**
- Produced in 20 gauge steel
- A quick and easy way to extend any length of duct in the field with the use of bridge clamps, provides good sealing characteristics
- Available in sizes 4" 24"

HI-TECH DURAVENT solves more end user hose & ducting application problems than anyone else in the market today!

We use only the highest quality raw materials to produce innovative, trend setting products.

This catalog represents the core Hi-Tech Duravent product line.

Our knowledgeable, technically trained sales team is ready to help with your hose & ducting needs.

Please refer to our website www.hitechduravent.com for our complete product offering.



Please visit our web site for Application Images, Technical Data Sheets, Printable Product Sheets, Price Lists, Downloadable Catalog PDF, Press Releases and our Newest Developments!

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INDUSTRY	APPLICATION	HOSE TYPE
Air Cleaning & Purifying	Ventilation & Fresh Air Intake	RFH, SVUF, TPE, CVD
Automotive	Defroster Duct, CAC Units	L-9, L-1, Dura-Flex "D", HTR, STS
Carpet & Car Wash	Vacuum Hose & Dryer Duct	VH2000, Vac-U-Lok, RFH
Chemical Plants	Fume Control	RFH, CVD, UFD, TPU, TFE-S, PA-EX
Computer Chip Manufacturing	Chemical Fume Removal	RFH, TFE-S, CVD, SVUF, ARH
Conduit	Cable Covers & Protectors	ARH, SVUF, Vac-U-Lok, J-11
Corrugated Box Manufacturing	Dust Control	RFH, CVD, UFD, 2PN
Duct Cleaning Services	Duct Cleaning	ARD, WPE, RFH-W, TBH-W, TDHS
Electronic Equipment	Fume Control & Cooling	RFH, L-1, SVUF, TPE, CVD, J-11
Electroplating	Fume Control	RFH, CVD, L-9, L-1, TPU, UFD.020
Exhaust Systems	Carbon Monoxide Removal	PA-EX, RFH, L-9, GEX
Fans	Exhaust, Ventilation, Dehumidification	1PV-EP-HM, RFH, VF, SLP-10
Floor Care Equipment	Suction, Air Intake, Solution Drain	SVUF, CMD, J-11, TPU
Flour Mills		
Flour Millis	Static, Dust Collection, Product Transfer	UFD-SD, SDH, UFD.060
	Fume, Dust Control, Ventilation	RFH, PA-EX, CVD, UFD, L-9
Furnace Cleaning	Dust Control	TDHS, RFH-W, UFD, TBH-W
Furniture Manufacturing	Dust & Chip Control	UFD, RFH, SVUF, TPU, CVD
Grain Mills	Dust Collection, Static	UFD-SD, UFD, 2PN-C
Ground Support	Lavatory Hose, AC & Heater Duct	UFD, 2PV, Therma-Cool, 1PV-EP
Hospitals	Fresh Air Intake & Ventilation	RFH-White, ARD, SLP-10, VF, ARD
Insulation Companies	Insulation Blowing	333
Lawn Mowers - Riders	Grass Collection	UFD, UFD-AP, UFD.045, CVD-AP
Leaf Collectors	Leaf Collection	UFD.045 & .060, TBH-W, RFH-W.045
Marine Industry	Bilge Ventilation, AC & Heat	VF, SVUF, RFH, TPU, TPE
Metal Fabrication	Oil Mist Collection	SVUF, TPU, UFD
P.C. Board Manufacturing	Fume Control	RFH, TFE-S, CVD, SVUF, ARH
Paper Mills	Fume, Moisture, Drying Control	RFH, L-9, UFD, CVD, TPE, TPU
Pharmaceutical	Fume Ventilation	RFH-White, TPU, UDF-SD, CVD, SVUF
Plastics Industry	Pellet Conveying, Heat Transfer, Drying	SDH, EH-L, L-9, L9-I, RFH-Plus, MT-2
Plating Equipment	Fume Removal	RFH, CVD, SVUF, TPE, L-9, MT-2
Pollution Control	Fume & Dust	RFH, 1PV-EP-HM, CVD, TPE
Portable Heaters/AC	Air Transfer	1PV-EP, 1PN-EP, Therma-Cool, TP-W
Racing Markets	Brake Cooling & Fresh Air Intake Duct	L-9, HTR, Duraflex "D", MT-2
Railroads	HVAC & Water Discharge	RFH, VF, SLP-10, J-11, SVUF, TPE
Rental Market	Heat & AC Duct	1PV-EP, 1PN-EP, Therma-Cool
RV Manufacturing	Lav Disposal/Defroster& AC Duct	Duraflex "D", J-11, ARH, UFD, EH-L
Saw Mills	Dust & Chip Control	RFH, UFD, UFD.045, RFH-Plus
Sheet Metal Houses	Dust & Fume Removal	SVUF, RFH, UFD, 2PN, CVD
Ship Yards	Air & Fume, Dehumidification	PFR, 2PN, 1PV-EP, ARH, 2PV-HM
Street Sweepers	Replacement Hose	UFD, UFD.045, RFH.045
Textile Mills	Dust & Lint Control	RFH, SVUF, UFD, TPU, RFH-Plus
Truck & Bus Manufacturing	Defroster Duct	Duraflex "D", J-11, HTR, PEH, BVH
Welding Shops	Fume Exhaust	2PN/1PN, PFR, RFH
Woodworking Shops	Dust Collection	SVUF, RFH, TPU, CVD, EH-L



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